

SAFEFLOORs Stone Catalyst/Activator

Dear Customer,

Below is a table for the dosage of catalyst. The catalyst should be added to the part A only and then mixed for approximately 1 minute until completely homogenized.

At this point you can resume with the normal mixing of the parts A&B as per usual installation practices.

Please note these values are approximate, so we urge caution and to start with a lower amount and build up accordingly as temperature, humidity and direct sunlight all have influences over the cure.

Dosage (ml)			Wet Edge Time* (hrs)		
Super Summer	Summer	Autumn/spring	5°	15°	25°
			36	18	9
No Addition			24	12	6
0 - 5	No Addition		14	7	3.5
5 - 10	0 - 5	No Addition	9	4.5	2.25
10 - 15	5 - 10	0 - 5	6.5	3	1.5
15 - 20	10 - 15	5 - 10	5	2.5	1.25
20 - 30	15 - 20	10 - 15	2	1	0.5

* "Wet Edge Time" refers to the time window during which the material remains workable before hardening.